

ABSTRACT

Golf putters having enhanced balance and sensory feedback and improved manufacturing methods therefor. The putters include: a shaft; a hosel and an body in an integrated unit of relatively low mass density; an armature extending through the assembly and into the shaft; and, a shell of relatively high mass density having polar toe and heel portions and a web between the toe and heel portions, the armature extending up from the web connecting the shell, the integrated body and hosel and the shaft. The manufacturing methods include unique shells and integrated assemblies and enhanced assembly methods therefor.